



PARTS SERVICE BULLETIN

No. G.B.8.

B44 VICTOR ENDURO 1967

Detailed below are parts for the B44 Victor Enduro model which differ from those shown in spares list No. 00-5127, and which are fitted to all models from engine and frame numbers B44EA 101.

/ Indicates new component number.

* Indicates additional item.

<u>PAGE</u>	<u>CODE</u>	<u>OLD NO:</u>	<u>NEW NO:</u>	<u>DESCRIPTION.</u>
5	-	41-681	/41-731	Engine complete
5	-	41-600	40-1014	Oil pump complete
5	-	40-6070	/41-6009	Rear wheel complete
5	-	40-6072	41-6022	Rear hub complete
6	-	19-2379	/19-2390	Carburettor complete
6	-	41-570	/41-691	Piston complete (std.)
6	-	41-572	/41-692	Piston complete (+.010")
6	-	41-574	/41-693	Piston complete (+.020")
6	-	41-92	/41-90	Piston ring - top (std.)
6	-	41-92	/41-88	Piston ring - top (+.010")
6	-	41-92	/41-89	Piston ring - top (+.020")
11	4	40-655	41-677	Rocker oil feed pipe
11	10	24-563	40-164	Rocker adjuster nut
11	15	41-92	-	Piston ring (1 off late 2 off)
11	15	*	41-90	Piston ring - top
11	17	41-570	/41-691	Piston complete (std.)
11	34	29-5655	41-639	Washer
13	2	40-330	68-383	Oil feed union
13	-	*	/21-5617	Oil feed union bolt
13	-	*	66-7518	Oil feed union washer
13	3	40-228	-	Oil feed union screw (cancelled)
13	12	68-65	40-414	Stator fixing nut
13	13	19-8024	19-1253	Stator (encapsulated)
13	23	41-590	/41-592	Push rod
13	27	68-325	40-455	Lockwasher
15	5	41-3058	41-3092	Sprocket (17T)
15	16	2-49	-	Nut (cancelled)
15	22	41-602	/40-1015	Driving spindle
15	24	41-607	/40-1016	Food gear (driven)

Continued.....

15	25	41-611	441-714	Thrust washer
15	27	67-1395	441-705	Stud
15	-	*	441-706	(2) Stud dowel
15	-	*	67-1288	Scavenge cover gasket
15	-	41-600	440-1014	Oil pump complete
17	-	*	40-3258	Layshaft shim
19	26	40-725	441-735	Oil pipe
19	29	40-381	40-385	Spring
21	1	53-242	441-715	Grommet
21	2	40-730	-	Breather tube (cancelled)
21	20	2-1354	42-6554	Bolt
21	33	41-3083	40-3082	Lever
21	35	41-3022	468-3317	Folding pedal
21	36	42-3159	468-3193	Folding pedal rubber
23	56	41-521	475-257	Breathor pipe
23	57	41-568	40-977	Crankshaft oil seal
25	4	40-229	-	Scrow (5 off late 4 off)
25	5	40-245	440-1001	Primary cover complete
25	18	40-247	440-1020	Primary cover gasket
25	-	*	66-3074	(2) Primary cover dowel
25	-	*	440-1005	Ignition timing pointer
25	-	*	468-839	Ignition timing cover
25	-	*	468-840	Ignition timing cover gasket
25	-	*	76-4116	(4) Cover screw
27	1	2-449	42-4475	Nut
27	2	66-4707	-	Washer (cancelled)
27	3	2-46	42-4475	Nut
27	4	66-4707	-	Washer (cancelled)
27	7	3-938	40-6030	Bolt
27	10	2-443	-	Nut (cancelled)
27	11	2-510	-	Scrow (cancelled)
27	12	2-46	42-4475	Nut
27	13	2-522	-	Washer (cancelled)
27	17	40-4076	68-4081	Bolt
27	21	2-522	-	Washer (cancelled)
27	23	2-46	42-4475	Nut
27	25	40-4244	447-4214	Swinging-arm spindle
27	26	29-7365	41-7039	Brake rod
27	27	21-5102	-	Nut (cancelled)
27	30	15-1312	-	Spring (cancelled)
27	33	40-7024	447-7005	Spring
27	34	66-4708	-	Washer (cancelled)
27	35	24-5860	-	Nut (cancelled)
27	36	40-7023	41-7007	Fulcrum pin
27	39	29-6110	40-6030	Bolt
27	-	*	2-1925	Brake pedal fulcrum nut L/H
27	-	*	2-1967	Brake pedal fulcrum washer L/H
27	-	*	40-6030	Brake pedal fulcrum bolt
27	-	*	3-111	Brake pedal fulcrum spring washer
27	-	*	30-196	Brake pedal fulcrum washer
27	-	*	68-7061	Brake rod toggle spring pin
29	2	64-5048	40-6910	Bolt
29	14	41-7710	41-7712	Chainguard

Continued.....

29	20	67-1171	68-340	Bolt
29	26	67-1171	68-340	Bolt
31	6	41-7865	-	Spacer (cancelled)
31	7	24-8329	41-7866	Bolt now stud
31	8	41-7808	21-5617	Bolt
31	-	*	27-8560 (6)	Washer) for 41-7866
31	-	*	41-6742 (2)	Grommet) stud
31	-	*	40-414 (4)	Nut)
31	12	2-2395	40-414	Nut
31	-	*	447-7816	Air cleaner tube clip
31	21	68-8336	68-610	Washer now 'O' ring
31	22	68-8342	68-8383	Oil feed pipe
31	26	68-8343 (2)	-	Clip - now return pipe, late (4)
31	26	*	68-8382 (2)	Clip - feed pipe
31	28	41-4844	-	Footrest bracket - now R/H
31	28	*	41-4845	Footrest bracket L/H
31	-	*	40-8327	Rocker feed pipe connection
31	-	*	441-8344	Oil pipe casing spring
31	33	40-8375	41-8346	Oil tank
31	37	68-8338	68-8334	Grommet
31	-	*	24-8928 (2)	Tap fixing clip) for 41-7866
31	-	*	41-674 (2)	Grommet) stud
31	-	*	68-4835 (2)	Pillion footrest
31	-	*	4-2276 (2)	Pillion footrest washer
31	-	z	29-7583 (2)	Pillion footrest rubber
31	-	*	40-4820 (2)	Pillion footrest anchor bolt
31	-	*	2-2903 (2)	Pillion footrest washer
31	-	*	2-46 (2)	Pillion footrest nut
31	-	*	29-5293 (2)	Pillion footrest bolt
31	-	*	42-4476 (2)	Pillion footrest nut
31	-	*	41-4835	Pillion footrest bracket R/H
31	-	*	40-6022	Pillion footrest bolt R/H
31	-	*	42-4476	Pillion footrest bolt R/H
33	27	2-292	468-5198	Washer
33	45	65-5390	89-5036	Spring
33	46	41-5115	41-5116	Fork shaft
33	48	41-5129	41-5146	Nut
33	-	*	68-5170 (2)	Fork shaft soaling washer
33	-	*	68-5171 (2)	Soaling washer retainer
35	2	67-5561	68-5551	Lock ring
35	9	19-7716	19-7717	Brake lining
35	13	67-5562	68-5552	Lock ring R/H
35	26	65-5901	65-5940	Brake shoe

PAGES 36 and 37 are cancelled

REAR WHEEL COMPRISING PARTS

- 41-6009 Rear wheel complete
- 41-6022 Rear hub complete
- 42-6371 Rear rim WT3-18
- 42-6011 (20) Rear spoke L/H

Continued.....

42-6012 (X) Rear Spoke R/H
27-6810 (4) Rear nipple
68-9575 (2) Rear security bolt
41-6016 (2) Hub bearing (single seal)
65-5884 Thrust washer
67-6027 Spindle sleeve
65-5886 Felt washer
65-5887 Felt washer retainer
41-6021 Felt washer outer ring
68-6142 Hub end cover
68-6081 Bearing retaining ring
41-6019 Spindle collar - inner R/H
41-6082 Spindle collar - outer R/H
19-9217 Speedometer gearbox (1.25-1)
41-6032 Hub fixed spindle
68-6066 Hub fixed spindle nut
41-6017 Brake drum bearing (double seal)
67-6033 Brake drum bearing shim
67-6034 Brake drum bearing circlip
67-6051 Hub shell washer (rubber)
42-6019 Driving flange
67-6038 (6) Hub & drum bolt
2-452 (6) Hub & drum bolt nut
68-6135 (3) Hub & drum bolt lockwasher
41-6090 Brake drum
41-6091 Chainwheel (49T)
68-6095 (10) Chainwheel bolt
24-8784 (10) Chainwheel bolt washer
41-6093 Brake cover plate
68-6133 Brake fulcrum pin
65-5111 Brake fulcrum pin washer
24-7000 Brake fulcrum pin nut
42-6034 Brake cam complete
28-2080 Brake cam groove nipple
65-5940 (2) Brake shoe complete
19-7717 (2) Brake shoe lining
35-6436 (14) Brake lining rivet
65-5904 (2) Brake shoe spring
42-6045 Brake lever
15-431 Brake lever washer
66-4708 Brake lever lockwasher
2-440 Brake lever nut
41-6098 Hub spindle
41-6094 Brake anchor strap
2-522 Brake anchor strap washer
2-449 Brake anchor strap nut
42-4094 Brake anchor strap washer
40-6033 (2) Wheel adjuster
40-6040 (2) Wheel adjuster cap
2-923 (2) Wheel adjuster washer
42-4476 (2) Wheel adjuster nut
19-8687 Rear chain (100P)

Continued.....

<u>PAGE</u>	<u>CODE</u>	<u>OLD NO:</u>	<u>NEW NO:</u>	<u>DESCRIPTION</u>
39	25	2-220	2-204	Bolt
39	-	*	67-6839	Wiring grommet
39	-	*	41-6782	Support rail
39	-	*	68-6802 (2)	Support rail bracket
39	-	*	28-2338 (4)	Support rail bolt (U.S.A.)
39	-	*	67-8313 (4)	Support rail bolt
39	-	*	2-923 (4)	Support rail washer
39	-	*	24-8784 (4)	Support rail S/washer
39	-	*	2-49 (4)	Support rail nut
39	-	*	68-6832	Tail lamp support washer
41	8	40-9100	41-9130	Saddle - now twinsoat
41	9	40-9096	41-9131	Rear bracket
41	10	27-8560	2-2138	Washer
41	11	2-2395	29-3242	Nut
41	13	2-2395	-	Nut (cancelled)
41	14	42-7011	-	Bolt (cancelled)
41	15	41-9032	40-4909	Distance piece
41	20	40-8110	41-8035	Petrol pipe
41	21	68-9049	-	Bracket - front (cancelled)
41	22	2-1462	-	Washer (cancelled)
41	23	2-204	-	Bolt (cancelled)
41	32	19-7202	19-7223	Twist grip
41	-	*	19-7222	Twist grip rubber
41	34	42-8164	41-8051	Transfer
41	35	40-8516	41-8567	Throttle cable
41	36	40-4962	40-4960	Handlebar
41	40	40-8587	40-8590	Brake cable
41	41	41-8510	-	Air cable (cancelled)
41	42	66-8896	-	Air control (cancelled)
41	44	19-7206	19-7221	Rubber grip L/H
41	-	*	41-9152	Handrail
41	-	*	27-6742 (2)	Handrail bolt
41	-	*	2-923 (2)	Handrail bolt washer
41	-	*	24-8784 (2)	Handrail bolt S/washer
41	-	*	2-49 (2)	Handrail bolt nut
43	7	2-204	-	Bolt (cancelled)
43	8	29-541	-	Washer (cancelled)
43	9	2-2395	-	Nut (cancelled)
43	10	19-2046	-	Horn (cancelled)
43	-	*	41-9126	Bulb horn
43	13	68-9138	-	Rubber ring (cancelled)
43	14	19-2181	19-8936	Speedometer head (SSM 5001/05)
43	17	68-9139	68-9415	Speedometer holder
43	-	*	68-9427	Speedometer bracket
43	18	24-8329	-	Bolt (cancelled)
43	19	40-9111	-	Distance piece (cancelled)
43	24	19-1244	19-1788	Contact breaker
43	24	54415053	54415748	Contact breaker cam (5°)
43	-	*	40-236 (4)	Speedo. mounting screw
43	-	*	68-9418 (4)	Speedo. mounting bush
43	-	*	24-7068 (4)	Speedo. mounting washer.

Continued.....

43	-	*	2-47	(4)	Spocdo. mounting nut
43	-	*	2-14	(2)	Bolt) bracket to
43	-	*	29-5374	(2)	Spacer) yoke
45	33		19-1472	-	Horn button (cancelled)
45	33		119520	-	Terminal screw (cancelled)
45	33		135480	-	Fixing screw (cancelled)
45	34		19-875	19-902	Harness
47	2		40-9016	67-9026	Ring spanner
47	3		54-9234	-	Double ended spanner (cancelled)
47	5		67-9023	-	Box spanner (cancelled)
47	6		24-8957	468-9463	Tommy bar
47	7		36-7273	-	Feeler gauge (cancelled)
47	7		65-9125	-	Feeler gauge (cancelled)
47	8		29-9253	-	Tommy bar (cancelled)
47	9		40-9075	-	Tappet spanner (cancelled)
47	10		65-9282	-	Tool bag (cancelled)
47	11		40-9083	-	Double ended spanner (cancelled)
47	12		90-9237	-	Inflator (cancelled)
47	-		41-9098	41-9127	Tool kit complete
47	-	*	468-9462		Damper & chain adjuster spanner
47	-	*	468-9464		Plug spanner
47	-	*	468-9465		Double screwdriver blade
47	-	*	468-9466		Screwdriver handle
47	-	*	468-9467		Tyro valve key

PAGES 48 and 49 CANCELLED

CONCENTRIC CARBURETTER PARTS

Where no B.S.A. number is quoted the part is only available from the makers.

<u>AMAL NO:</u>	<u>B.S.A. NO:</u>	<u>DESCRIPTION</u>
622-086	<u>419-3093</u>	(4) Float chamber screw and washer
928-097	-	Mixing chamber top cap
622-01	<u>419-3094</u>	Throttle slide spring
622-067	<u>419-3095</u>	Needle clip
928-063	<u>419-3107</u>	Throttle needle
928-060	<u>419-3108</u>	Throttle slide
622-082	<u>419-3098</u>	(2) Throttle stop and air screw 'O' ring
622-076	-	Pilot air screw
622-077	-	Throttle stop screw
376-100	19-2882	Main jet (220cc)
124-026	<u>419-3100</u>	Pilot jet
622-079	<u>419-3101</u>	Needle jet
622-080	-	Jet holder
622-069	<u>419-3102</u>	Float
622-078	<u>419-3103</u>	Banjo bolt
376-93	<u>19-3048</u>	Filter
622-050	-	Float chamber
622-068	<u>419-3105</u>	Float needle

Continued.....

622-071	-	Float spindle
622-073	<u>/19-3106</u>	Float chamber gasket
-	<u>/41-733</u>	Air cleaner adaptor
622-101	<u>/19-3090</u>	Carburettor flange 'O' ring
4-137A	-	Top cap plug
R930-1	<u>/19-2390</u>	Carburettor complete

19- numbers underlined are also common to the
D10 4-speed concentric carburettor.

C/R.D. B.S.A. MOTOR CYCLES LTD. SERVICE DEPARTMENT, ARMOURY ROAD,
BIRMINGHAM, 11.